

Work Order ID 164878-2

Friday, August 04, 2017 4:15:11 PM

164878

Ship 23/08

Page 1

Item ID: D5238-045

Revision ID:

Item Name: Lower Bracket, Fwd

Start Date: 8/10/2017 Start Qty: 8.00

Required Date: 8/14/2017 Req'd Qty: 8.00

Reference:

Approvals: Process Plan:

Date:

AUG 06 2017

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

N900040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Customer:

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D5238	B								
100	Pick Kit	0.00							
100									
Packaging	Memo	0.08							
Packaging									
110		0.00							
110									
Small Fab	Memo	2.90							
Small Fab	INSTALL HELI-COILS FLUSH AS PER DWG AND NOTE 9								
	TORQUE BOLTS TO 160-190 in LBS, AS PER DWG NOTES 8								
120	QC5- Inspect part completeness to step on W/O	0.00							
120									
QC	Memo	0.08							
Quality Control									

5 MLL 17-8-29

8 5 DAS 3-89 AUG 22 2017 MLL 17-8-29

5 DAS 38 2-89 AUG 29 2017

Work Order ID 164878

Friday, August 04, 2017 4:15:11 PM

164878

Page 2

Item ID: D5238-045

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Lower Bracket, Fwd

Start Date: 8/10/2017 Start Qty: 8.00

8

Cust Item ID:

Required Date: 8/14/2017 Req'd Qty: 8.00

8

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>5451</u>	0.00							
130									
Packaging	Memo	0.08				5	SEP 01 2017	DAS 6 9-89	
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.80							17/9/6
Quality Control									

DAS
21
9-89

SEP 01 2017

Picklist Print

Friday, August 04, 2017 4:15:10 PM

Page 1

Work Order ID: 164878

164878

Parent Item: D5238-045

D5238-045

Parent Item Name: Lower Bracket, Fwd

Start Date: 8/10/2017

Required Date: 8/14/2017

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP REV:A 15.05.21 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D5237-3		Manufactured	No			100	Each	0.0000	1	8			
D5237-3									**	164 887		AUG 22 2017	DAS 6
Bracket													
D5245-3		Manufactured	No			100	Each	3.0000	1	8			
D5245-3									**			AUG 22 2017	DAS 6
Mounting Bolt													
				<u>Location</u>			<u>Loc Qty</u>			<u>Loc Code</u>			
				GA			3						
				158937			3			164 944			
D5245-5		Manufactured	No			100	Each	20.0000	1	8			
D5245-5									**			AUG 22 2017	DAS 6
Mounting Bolt													
				<u>Location</u>			<u>Loc Qty</u>			<u>Loc Code</u>			
				ST160			20			8			
				160620			20						
MS21209-F610		Purchased	No			100	Each	50.0000	2	16			
MS21209-F610									**				DAS 6
Heli-Coil												AUG 22 2017	
				<u>Location</u>			<u>Loc Qty</u>			<u>Loc Code</u>			
				ST296			50						
				m137391			8			16			
				m137633			42						